



Dart Aerospace Ltd.
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RBE350A93-3305-20
Job Sheet 171150



22 Feb

Part No: RBE350A93-3305-20

Job Qty: 6 ea

Part Name: Tail Gearbox Wrench



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/29/18

Job Tracking No:

Due Date: 2/9/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBE350A93-3305-20 REV:C IPP REV A 18.01.23 NEW ISSUE RQ VERIFIED BY DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		2/8/18	0.00	0.00	Start Up Small Fab-2		MLL
110	Small Fab	6 pcs		2/9/18	0.00	6.00	Small Fab-3		MLL
120	QC	6 pcs		2/9/18	0.00	0.00	QC5		SM
130	Packaging	6 pcs		2/9/18	0.00	0.00	Packaging3-1		SB
140	QC21-SA	6 Ea		2/9/18	0.00	0.00	QC21		

Part Op
Descriptions: 110 - Pick kit as per DWG.

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
APP-1030-E	Case	6 pcs (1 ea)	90-Start up Operation	
RBE350A93-3305-20-1	Tail Gearbox Wrench	6 Ea (1 ea)	90-Start up Operation	
RBE350A93-3305-20-5	Top Foam	6 (1 ea)	90-Start up Operation	
RBE350A93-3305-20-7	Bottom Foam	6 (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	NA APP-1030-E	6	0	0
	RBE350A93-3305-20-1 5049840	6	0	0
	NA RBE350A93-3305-20-5	6	0	0
	NA RBE350A93-3305-20-7	6	0	0

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Part Specifications

Specifications could not be found.

Plex 1/29/18 3:05 PM Dart.lajeunesse.marie

OML 3-27



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Container No: S054951



Part: RBE350A93-3305-20

Job No: 171150

Serial No/Batch: S054951

Revision: C

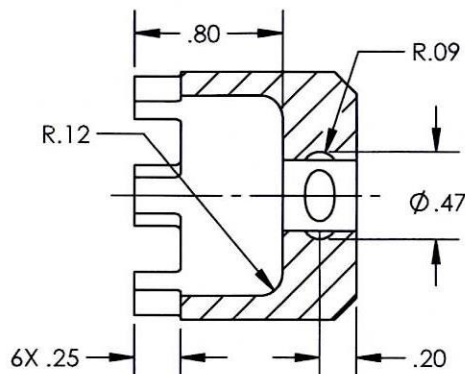
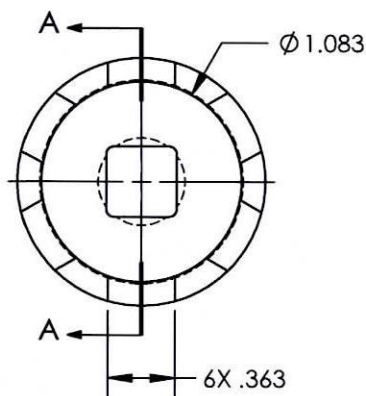
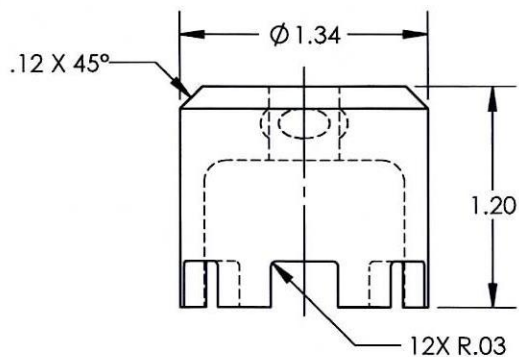
Inspector:

Date: 03/26/18

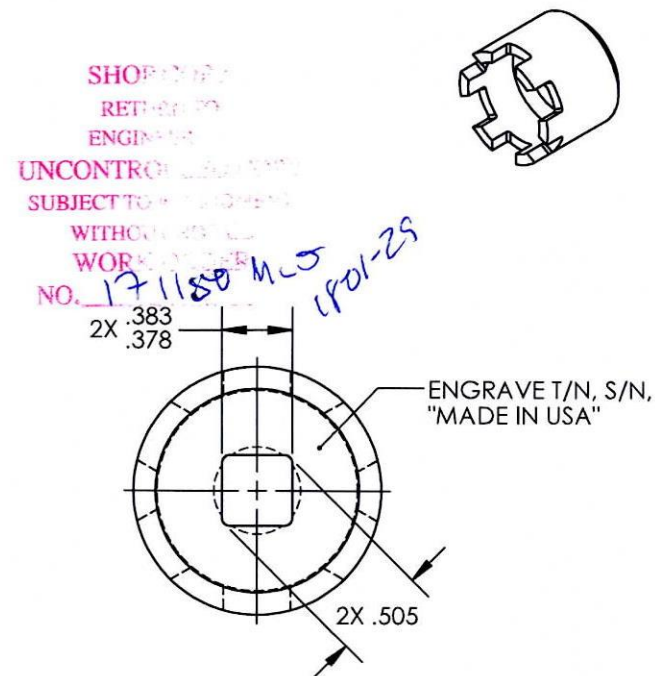
Need WO?

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		ADDED BALL LOCK INDENTATIONS AND CH'D FROM YELLOW ZINC COATING TO BLACK OXIDE PER HELI PRODUCTS INVENTORY. ALSO LOOSENEED LENGTH AND INSIDE RADIUS TOLERANCE.	10/1/2009	WP	DW
1A		CORRECTED T/N WAS RBEA93-3305-20 IS RBE350A93-3305-20.	11/15/2013	RJC	RW
2	17-0142	CH'D DIM'S WAS SQ. .380/.376 IS 2X .383/.378, WAS WAS R.094 SPHERE. IS R.09. ADDED DIM 2X .505. CH'D MATL WAS 4140 Q&T IS 4140/4142, ADDED HEAT TREAT RC 28-32. ADDED FINISH SPEC QMSI-6.2.2, B.O. REV D.	6/19/2017	RJC	JAG



SECTION A-A



DART AEROSPACE	
TITLE TAIL GEARBOX WRENCH	
DWG NO. RBE350A93-3305-20	REV 2
MAT'L 4140/4142 HEAT TREAT RC 28-32 FINISH BLACK OXIDE SPEC QMSI-6.2.2, B.O. REV D	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125°
DRAWN BY: PERRITT CHECKED: DD 06/19/2017 OPPS APPR: AA 06/20/2017 QA APPR: JL 06/28/2017 APPROVED: JAG 06/30/2017	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
USED ON MODEL EUROCOPTER AS350/355	
SCALE 1:1	DATE 5/27/2009
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
				1	SOCKET WRENCH	4140/4142		